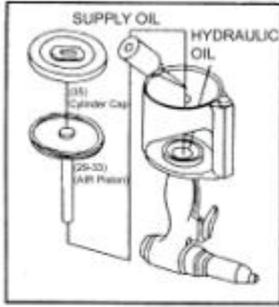




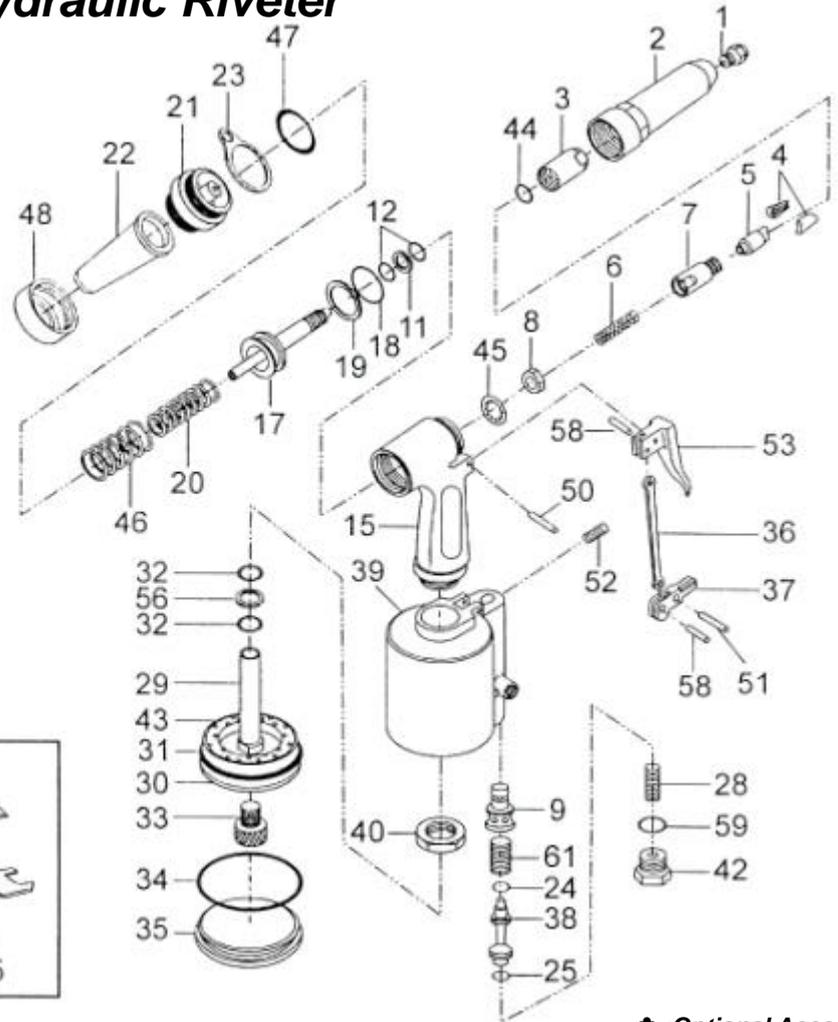
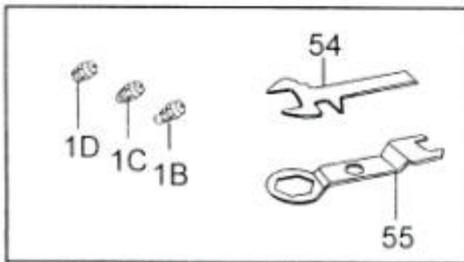
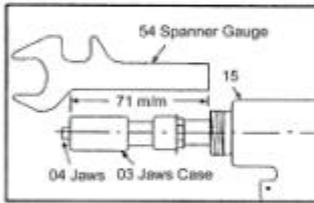
# 吉生 GISON

## GP-104SV Air Hydraulic Riveter

### ADDING OIL METHOD



### ADJUSTING LENGTH

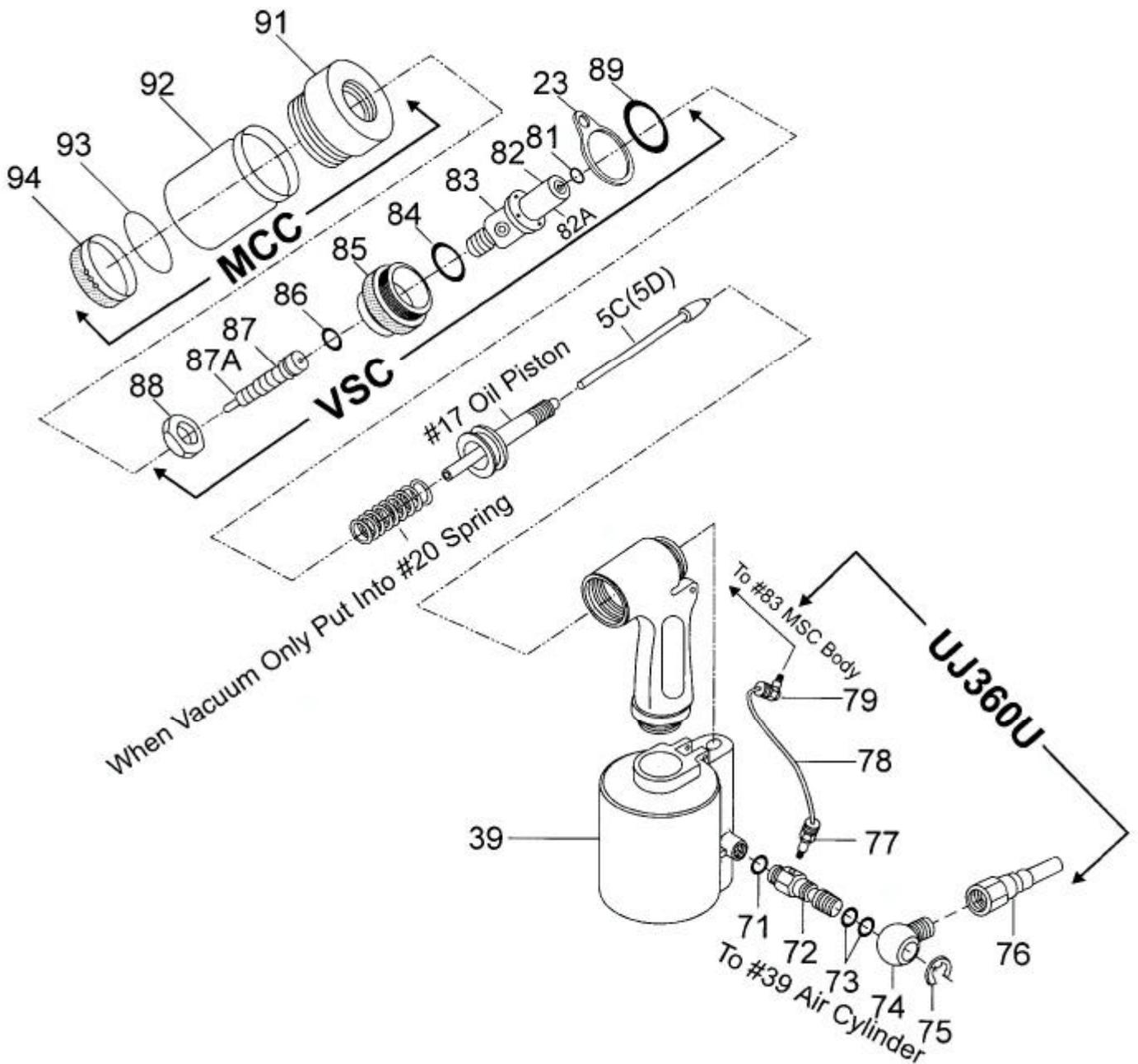


## PARTS LIST

✦ : Optional Accessories

Item No.	Part No.	Description	Qty.	Item No.	Part No.	Description	Qty.
1A	104S01A	Nosepiece 4.8 mm (3/16")	1	31	104S31	Air Piston	1
1B	104S01B	Nosepiece 4.0 mm (5/32")	1	32	104S32	O-Ring	2
1C	104S01C	Nosepiece 3.2 mm (1/8")	1	33	104S33	Screw	1
1D	104S01D	Nosepiece 2.4 mm (3/32")	1	34	104S34	O-Ring	1
02	104S02	Nose Housing (87L)	1	35	104S35	Cylinder Cap	1
✦ 02L	104S02L	Long Nose Housing (162L)	1	36	104S36	Trigger Rod	1
03	104S03	Jaws Case Ahead Part	1	37	104S37	Trigger Lever	1
04	104S04	Jaws (5 ×10)	2	38	104S38	Valve Pipe	1
05	104S05	Jaw Pusher	1	39	104S39	Air Cylinder	1
06	104S06	Jaw Case Spring	1	40	104S40	Frame Lock Nut	1
07	104S07	Jaw Case Back Part	1	42	104S42	Valve Cap Nut	1
✦ 07L	104S07L	Long Jaw Case Back Part	1	43	104S43	Rubber Cushion	1
08	104S08	Case Lock Nut	1	44	104S44	Jaw Case O-Ring	1
09	104S09	Valve Pusher	1	45	104S45	Washer Ring	1
11	104S11	Back Up Ring	1	46	104S46	Return Spring (Big)	1
12	104S12	O-Ring	2	47	104S47	Frame Cap Ring	1
15	104S15	Frame	1	48	104S48	Cap Nut	1
17	104S17	Oil Piston	1	49	104S49	Bolt Plug (M8)	1
18	104S18	O-Ring	1	50	104S50	Pin	1
19	104S19	Back Up Ring	1	51	104S51	Lever Pin	1
20	104S20	Return Spring (Small)	1	52	104S52	Screw	1
21	104S21	Frame Cap	1	53	104S53	Trigger (Long)	1
22	104S22	Dust Cap	1	✦ 53A	104S53A	Trigger (Short)	1
23	104S23	Hanging Clip	1	54	104S54	Spanner Gauge	1
24	104S24	O-Ring	1	55	104S55	Spanner	1
25	104S25	O-Ring	1	56	104S56	Back-Up Ring	1
28	104S28	Spring	1	58	104S58	Trigger Pin	2
29	104S29	Air Piston Rod	1	59	104S59	O-Ring	1
30	104S30	O-Ring	1	61	104S61	Valve Spring	1

# Vacuum System (VSC) and Mandrel Collection Cap (MCC)



## PARTS LIST

◆ : Consuming Part

Item No.	Part No.	Description	Qty.	Item No.	Part No.	Description	Qty.
<b>Universal Joint ( 360° ) Unit</b>			1	82	104SV82	MCS Adaptor (3/32"~3/16")	1
71	104SV71	O-Ring	1	82A	104SV82A	MCS Adaptor (3/16"~1/4")	
72	104SV72	Double Male Connector	1	83	104SV83	MCS Body	1
73	104SV73	O-Ring	2	84	104SV84	O-Ring	1
74	104SV74	Hinged (Rotary) Joint	1	85	104SV85	MCS Cap	1
75	104SV75	E-Ring	1	86	104SV86	O-Ring	1
76	104SV76	Air Hose Joint (1/4)	1	87	104SV87	MCS Nozzle	1
77	104SV77	Pin Joint	2	87A	104SV87A	MCS Nozzle (3/32"~3/16")	
78	104SV78	PU Hose (2.5x4.0)	1	88	104SV88	HexagonIn Nut	1
79	104SV79	90° Pin Joint	1	89	104SV89	O-Ring 26.5 X 2.5(MCS)	1
79A	104SV79A	#77 And #79 PE Washer	1	<b>Mandrel Collector Cap Unit</b>			1
<b>Vacuum Collector Unit 3/16"</b>			1	91	104SV91	Rivete Container Nut	1
<b>Vacuum Collector Unit 1/4"</b>				92	104SV92	Rivete Container	1
5C	104SV5C	Pusher Pipe (3/32"~3/16")	1	93	104SV93	O-Ring	1
5D	104SV5D	Pusher Pipe (3/16"~1/4")		94	104SV94	Rivete Container Cap	1
81	104SV81	O-Ring	1				